

PARTS LIST

SINGER*

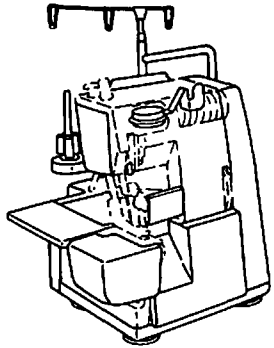
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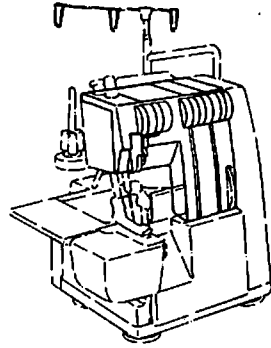
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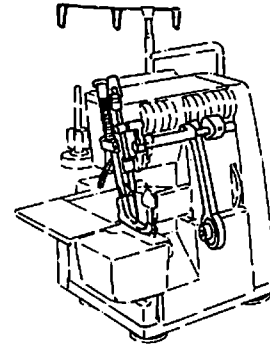
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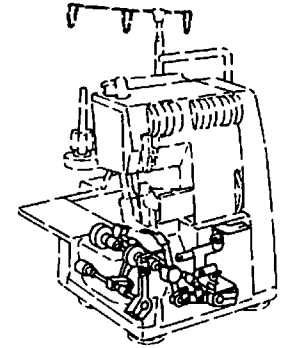
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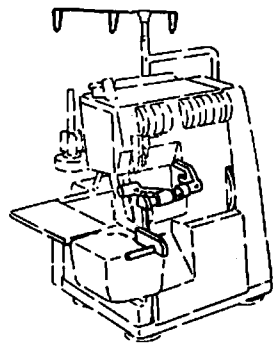
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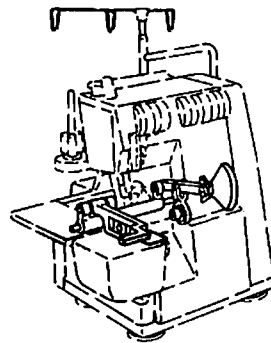
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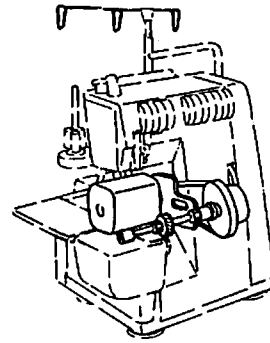
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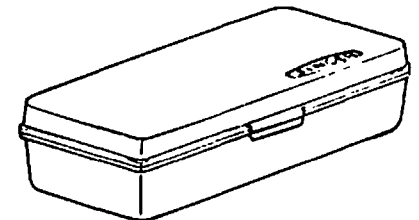
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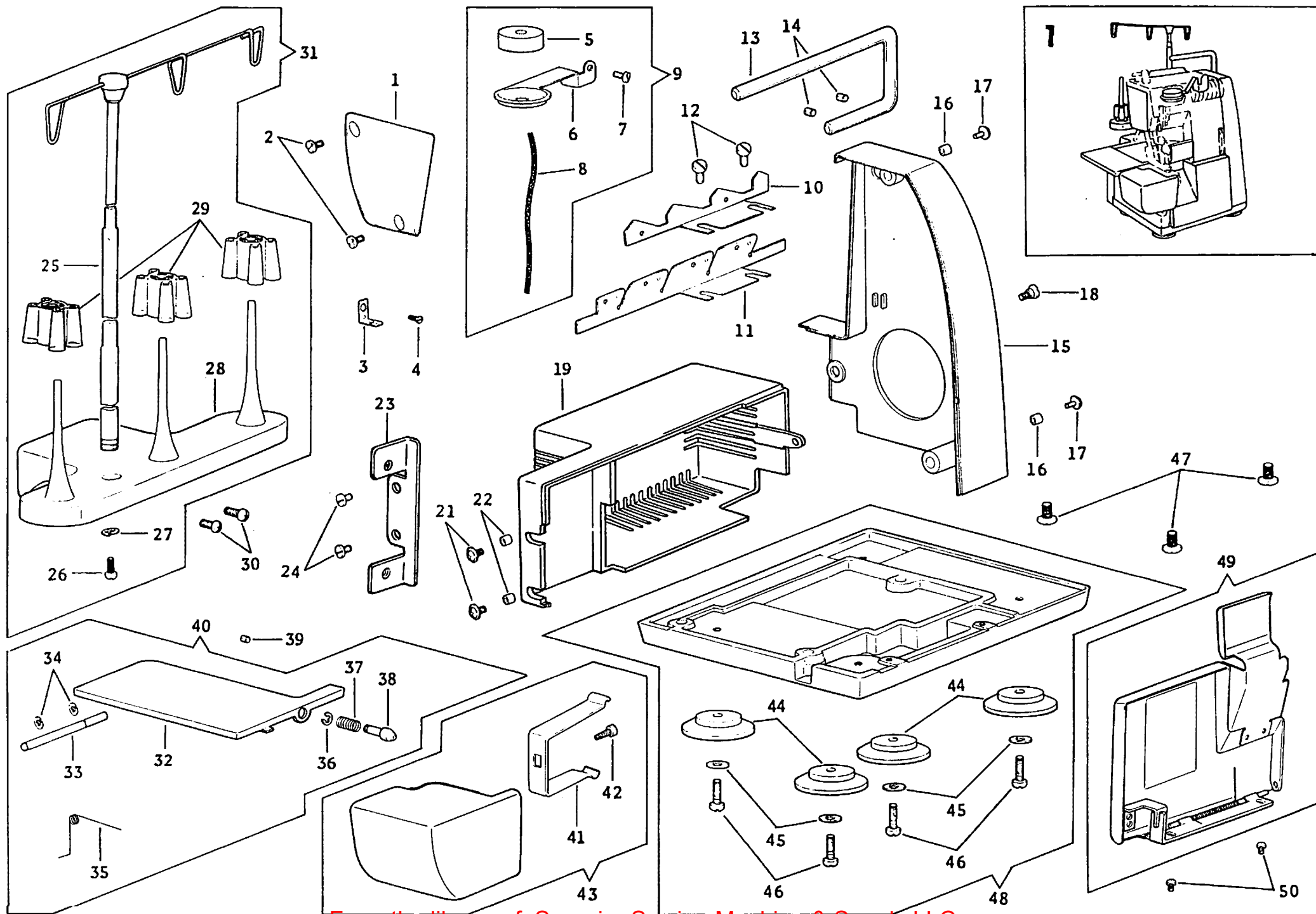


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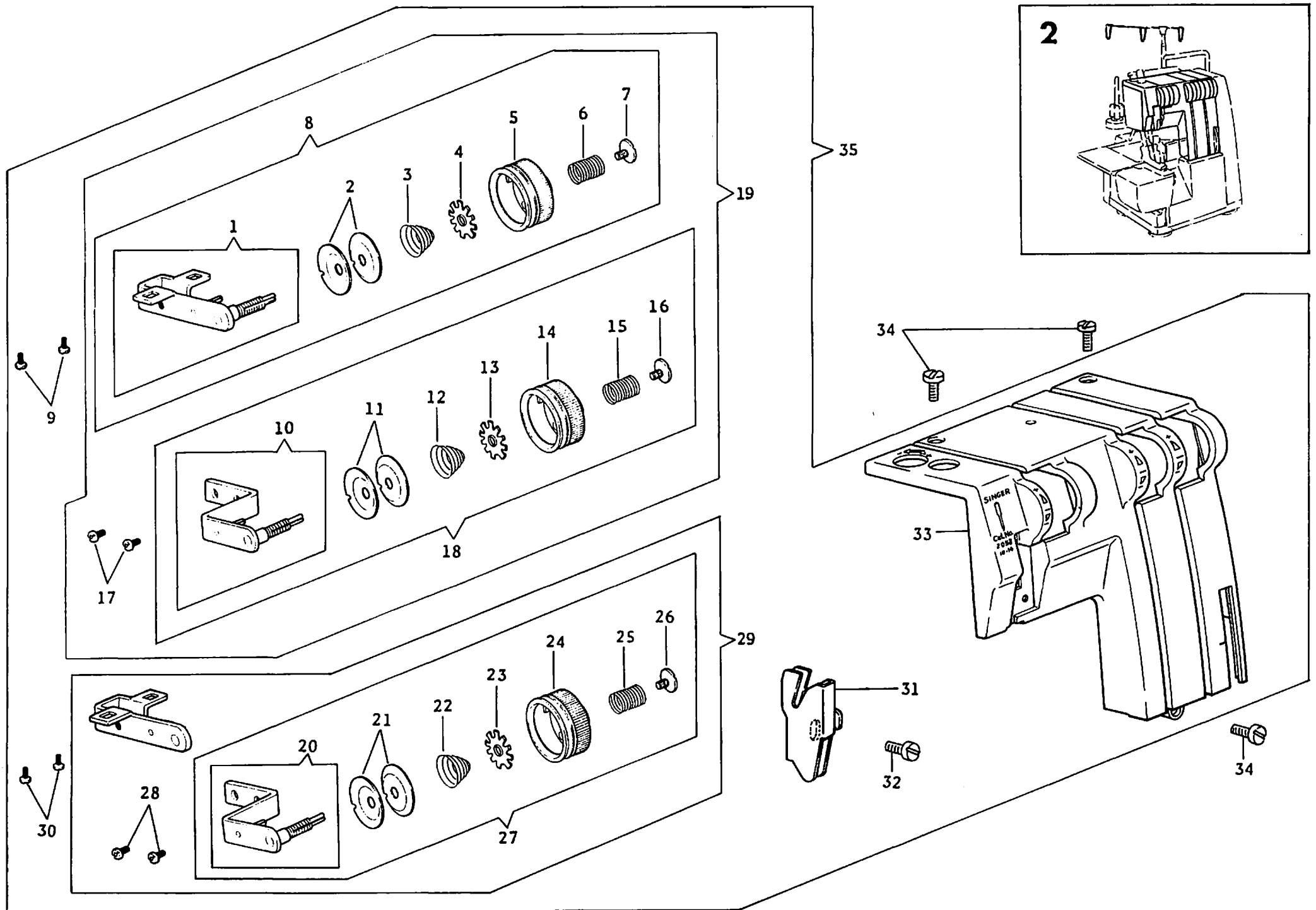
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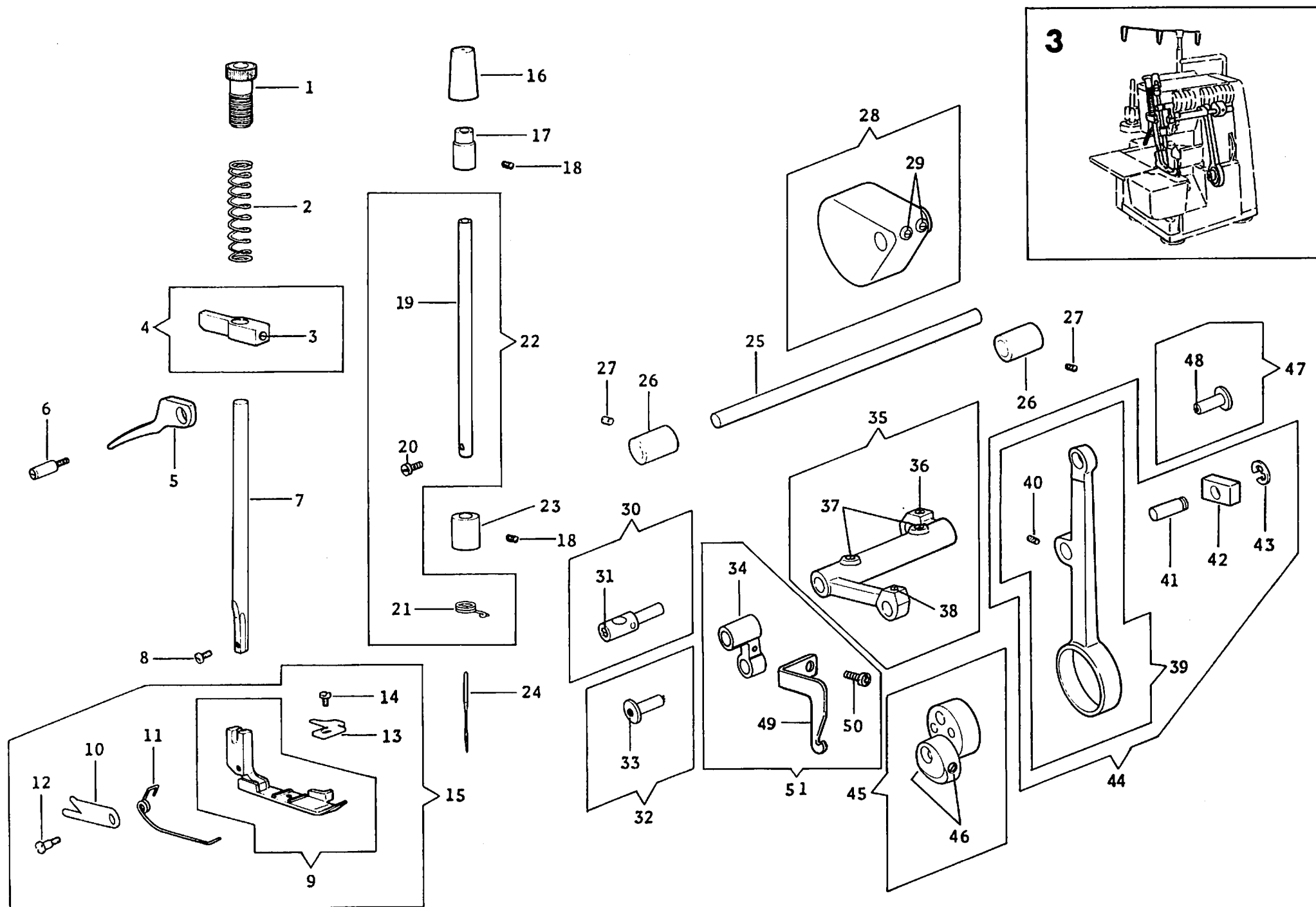


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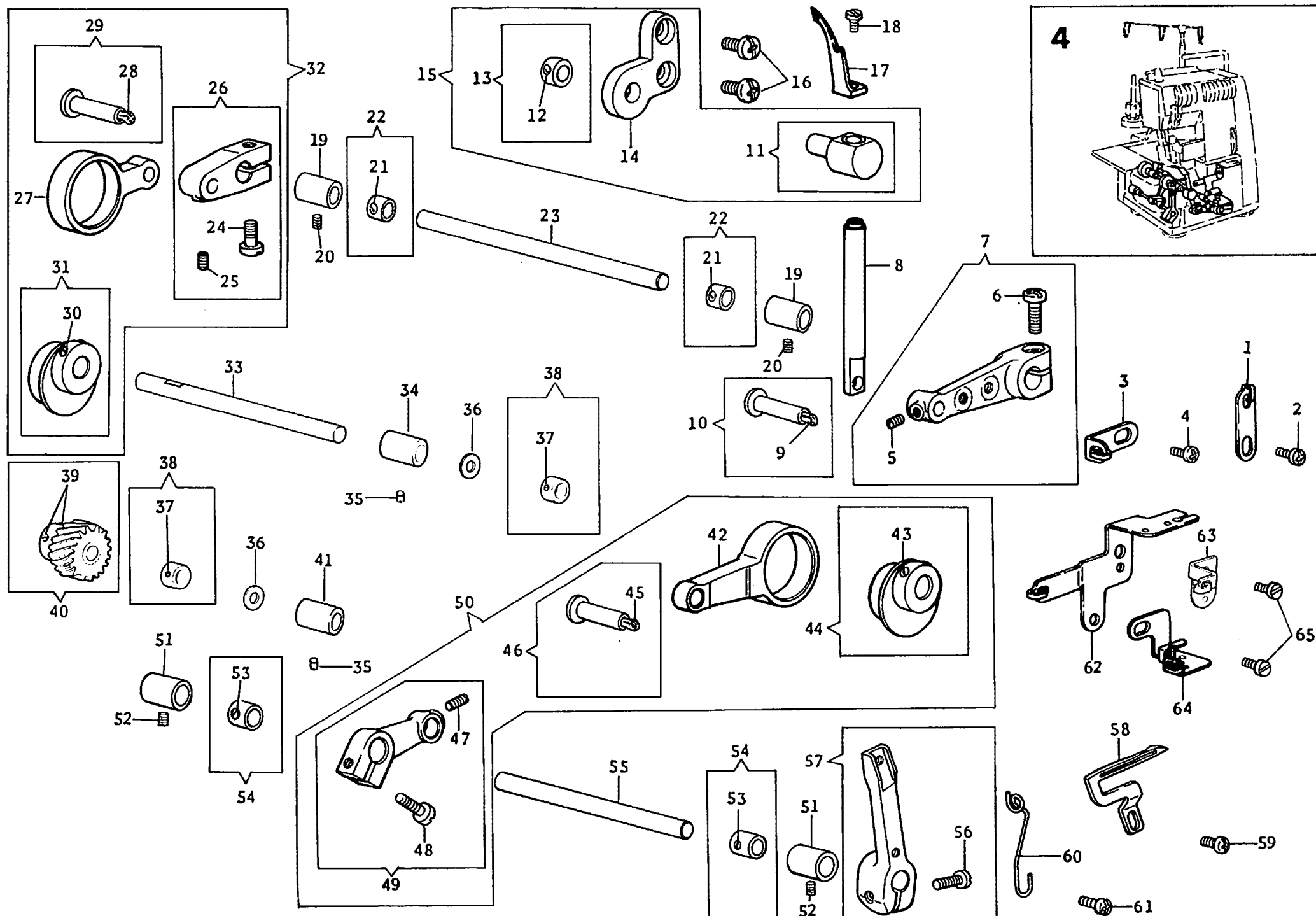
	PART NO.	DESCRIPTION				
1	410241	Face Plate				
2	544134-453	Face Plate Screw (2)				
3	410210-452	Needle Thread Guide				
4	544258	Needle Thread Guide Screw				
5	410205	Felt				
6	410204	Felt Support				
7	544039	Felt Support Set Screw				
8	543370	Oil Wick				
9	410203	Felt Support				
10	410408	Thread Guide Plate Auxiliary Plate				
11	410209	Thread Guide Plate				
12	544212-001	Thread Guide Plate Set Screw (2)				
13	410202	Handle				
14	544204-005	Handle Set Screw				
15	410250	Pulley Cover				
16	408792	Pulley Cover Screw Spacer (2)				
17	544270-001	Pulley Cover Screw (2)				
18	544271	Pulley Cover Screw Stud (long)				
19	410248	Motor Cover				
21	544270-001	Motor Cover Screw (2)				
22	408792	Motor Cover Screw Spacer (2)				
23	410468	Motor Cover Mounting Plate				
24	544212-001	Motor Cover Mounting Plate Screw				
25	410396	Thread Unwinder Thread Guide Rod Comp.				
26	544212-003	Thread Unwinder Thread Guide Rod Screw				
27	543805-003	Thread Unwinder Thread Guide Rod Screw Washer				
28	410389	Thread Unwinder Comp.				
29	546893	Spool Holder (3)				
30	544213-001	Thread Unwinder Comp. Screw (2)				
31	410486	Thread Unwinder Comp.				
32	410243	Bed Lid Comp.				
33	410246	Bed Lid Stud				
34	546623	Bed Lid Stud Retaining Ring (2)				
35	410247	Bed Lid Stud Spring				
36	546623	Bed Lid Latch Retaining Ring				
37	381877	Bed Lid Latch Spring				
38	381874-451	Bed Lid Latch				
39	544203-001	Bed Lid Stud Screw				
40	410242	Bed Lid Comp.				
41	410251	Cylinder Cover Spring				
42	544222-003	Cylinder Cover Spring Clamping Screw				
43	410249	Cylinder Cover Comp.				
44	410208	Machine Base Cushion (4)				
45	543803-004	Machine Base Cushion Screw Washer (4)				
46	544218-001	Machine Base Cushion Screw (4)				
47	544214-005	Machine Base Screw (3)				
48	410206	Machine Base				
49	410235-003	Looper Cover Comp.				
50	544212-001	Looper Cover Screw (2)				



	PART NO.	DESCRIPTION					
1	410220	Tension Dial Bracket (right) Comp.					
2	410226	Tension Disc (2)					
3	410477	Tension Disc Spring					
4	410228	Tension Disc Spring Nut					
5	410229-456	Tension Dial Comp.					
6	410230	Tension Dial Presser Spring					
7	544265	Tension Dial Presser Spring Screw					
8	410468-456	Tension Dial Comp.					
9	544212-001	Tension Dial Comp. Screw (2)					
10	410232	Tension Dial Bracket (left) Comp.					
11	410226	Tension Disc (2)					
12	410477	Tension Disc Spring					
13	410228	Tension Disc Spring Nut					
14	410229-455	Tension Dial Comp.					
15	410230	Tension Dial Presser Spring					
16	544265	Tension Dial Presser Spring Screw					
17	544212-001	Tension Dial Bracket (left) Set Screw (2)					
18	410488-455	Tension Dial Bracket (left) Comp.					
19	410480-452	Tension Dial Comp. (D)					
20	410232	Tension Dial Bracket (left) Comp.					
21	410226	Tension Disc (2)					
22	410227	Tension Disc Spring					
23	410228	Tension Disc Spring Nut					
24	410229-457	Tension Dial Comp.					
25	410230	Tension Dial Presser Spring					
26	544265	Tension Dial Presser Spring Screw					
27	410231-457	Tension Dial Bracket (left) Comp.					
28	544212-001	Tension Dial Bracket (left) Set Screw (2)					
29	410479-452	Tension Dial Comp. (A)					
30	544212-001	Tension Dial Comp. Screw (2)					
31	410466	Front Cover Thread Take-up					
32	544269	Front Cover Thread Take-up Set Screw					
33	410465	Front Cover					
34	544212-073	Front Cover Screw (3)					
35	410464-452	Front Cover Comp.					

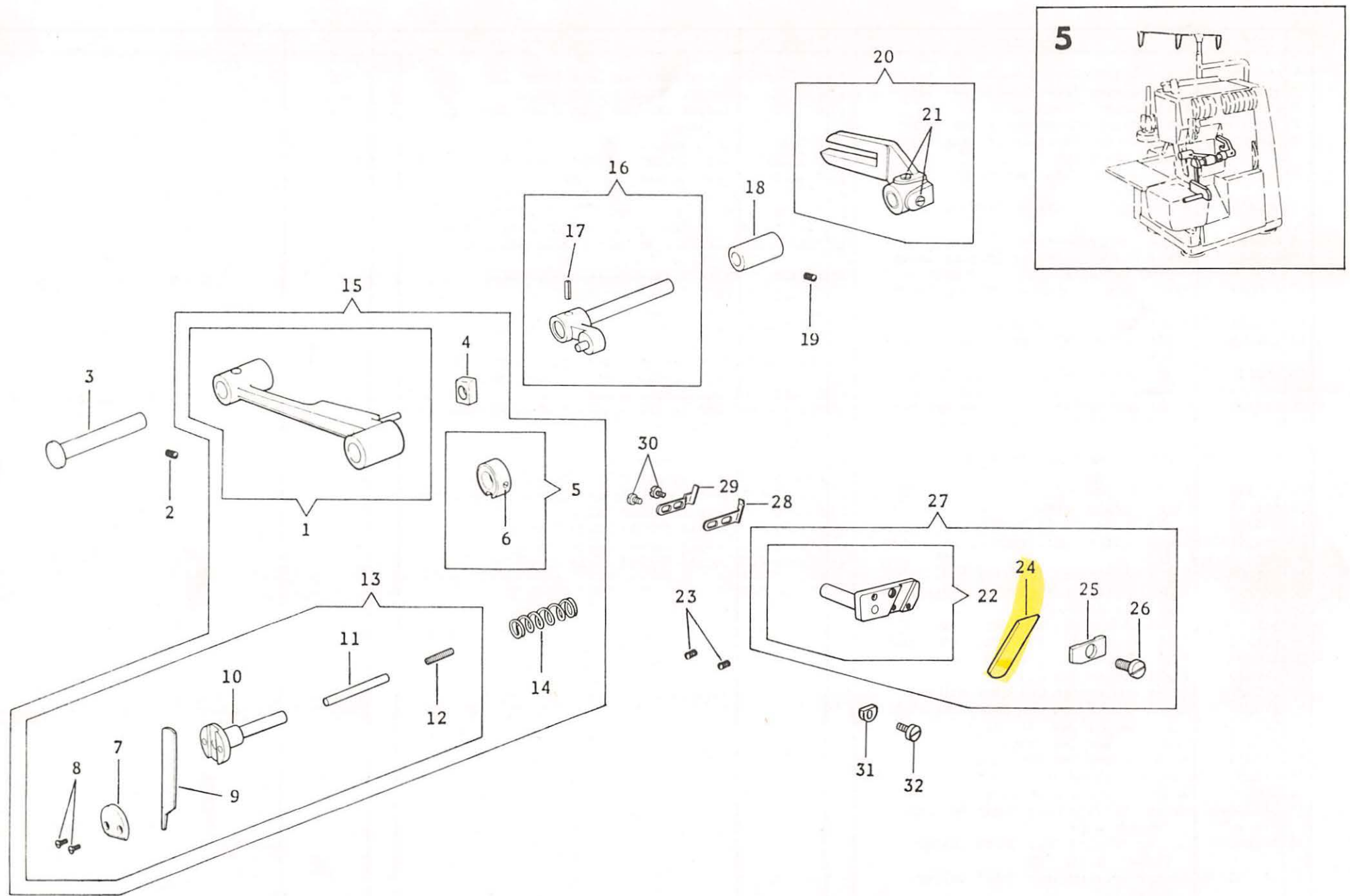


PART NO.	DESCRIPTION	PART NO.	DESCRIPTION			
1 544262	Presser Regulating Thum Screw	49 410463	Needle Thread Take-up			
2 410355	Presser Bar Spring	50 544211-051	Needle Thread Take-up Screw			
3 544204-001	Presser Bar Guide Bracket Screw	51 410451	Needle Bar Connecting Link Comp.			
4 410352	Presser Bar Guide Bracket Comp.					
5 410354	Presser Bar Lifter					
6 544261	Presser Bar Lifter Screw Stud					
7 410351	Presser Bar					
8 504063-451	Presser Foot Screw					
9 410344	Presser Foot Comp.					
10 410349	Thread Cutter					
11 410348	Presser Foot Spring					
12 544264	Presser Foot Screw Stud					
13 410458	Presser Foot Chaining-off Finger					
14 545180	Presser Foot Chaining-off Finger Screw					
15 410457	Presser Foot Comp.					
16 410322	Needle Bar Bushing (upper) Cap					
17 410323	Needle Bar Bushing (upper)					
18 544204-001	Needle Bar Bushing Set Screw (2)					
19 410320	Needle Bar					
20 549324	Needle Set Screw					
21 410321	Needle Bar Thread Guide					
22 410319	Needle Bar Comp.					
23 410324	Needle Bar Bushing (lower)					
24 N2053-010	Needle					
25 410333	Arm Shaft					
26 410279	Arm Shaft Bushing (2)					
27 544204-001	Arm Shaft Bushing Set Screw (2)					
28 410335	Arm Shaft Balance Weight Comp.					
29 544204-001	Arm Shaft Balance Weight Screw (2)					
30 410325	Needle Bar Connecting Stud					
31 544044	Needle Bar Connecting Stud Screw					
32 410266	Needle Bar Connecting Link Pin Comp.					
33 410422	Needle Bar Connecting Link Pin Oil Wick					
34 410327	Needle Bar Connecting Link					
35 410331	Needle Bar Crank Comp.					
36 544203-001	Needle Bar Crank Rod Pin Screw					
37 544204-001	Needle Bar Crank Screw (2)					
38 544203-001	Needle Bar Connecting Link Pin					
39 410338	Needle Bar Crank Rod Comp.					
40 544203-001	Needle Bar Crank Rod Slide Block Pin Screw					
41 410340	Needle Bar Crank Rod Slide Block Pin					
42 511030	Needle Bar Crank Rod Slide Block					
43 543801-006	Needle Bar Crank Rod Slide Block Pin Retaining Ring					
44 410337	Needle Bar Crank Rod Comp.					
45 410461	Needle Bar Eccentric Cam Comp.					
46 544204-002	Needle Bar Eccentric Cam Set Screw (2)					
47 410266	Needle Bar Crank Rod Pin Comp.					
48 410422	Needle Bar Crank Rod Pin Oil Wick					

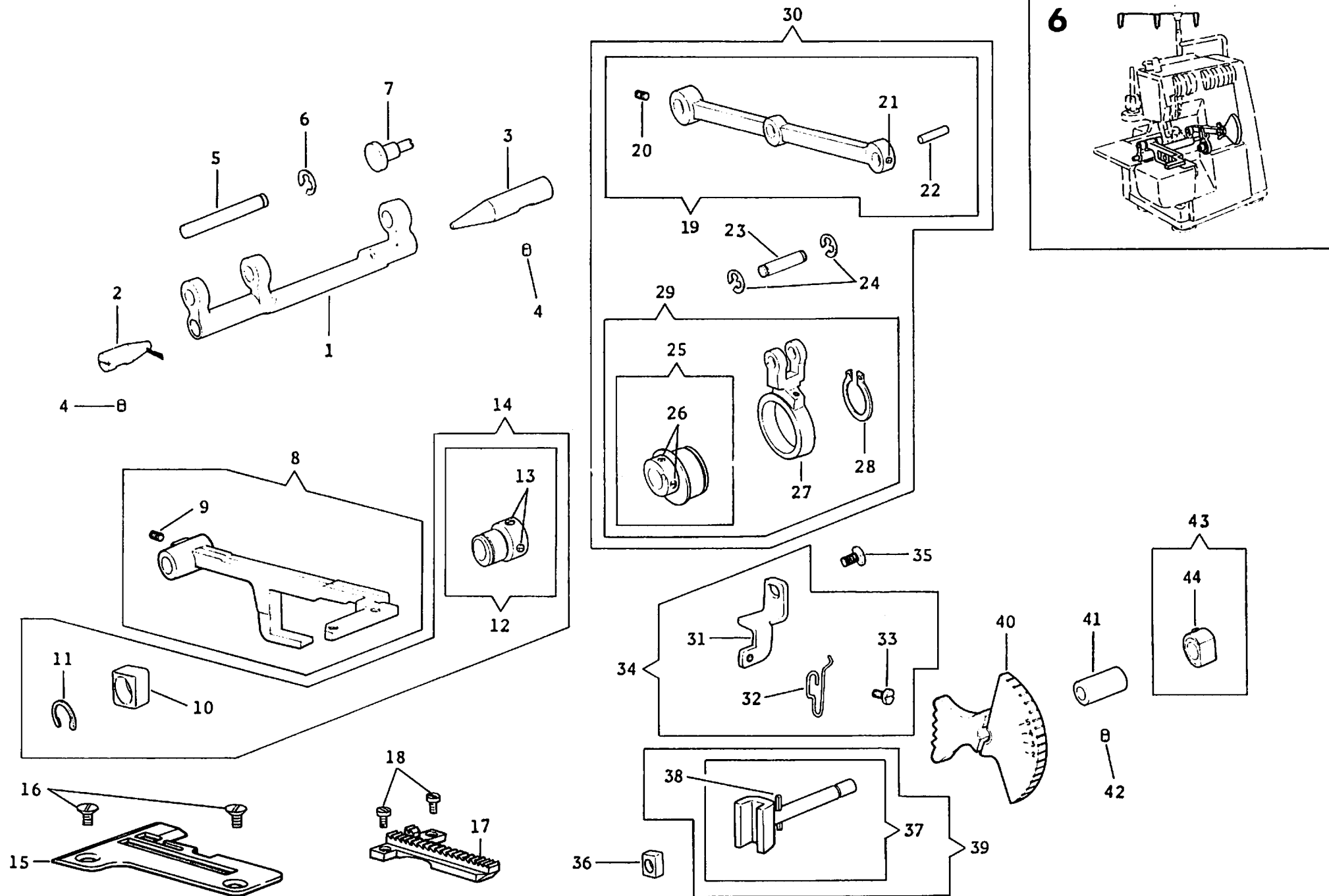


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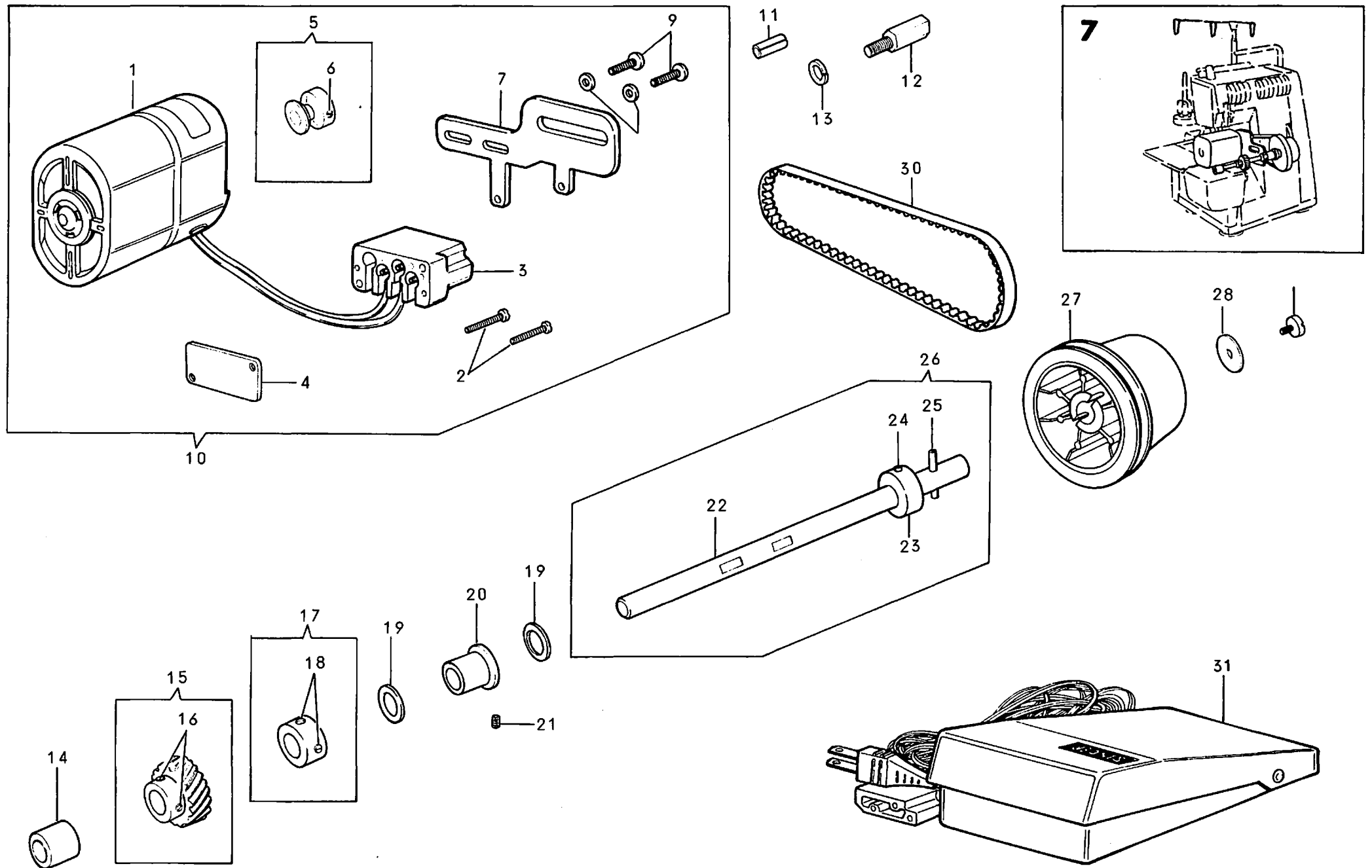
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1 410455	Right Looper Thread Guide	39 544204-001	Looper Driving Gear Screw (2)			
2 544212-001	Right Looper Thread Guide Set Screw	40 410394	Looper Driving Gear Comp.			
3 410438	Left Looper Thread Guide	41 410279	Looper Driving Gear Shaft Bushing (long)			
4 544212-001	Left Looper Thread Guide Set Screw	42 410446	Left Looper Cam			
5 544203-001	Right Looper Retainer Driving Lever Stud Set Screw	43 544204-001	Left Looper Cam Set Screw (2)			
6 544213-053	Right Looper Retainer Driving Lever Clamping Screw	44 410443	Left Looper Cam Comp.			
7 410436	Right Looper Retainer Driving Lever Comp.	45 410422	Left Looper Cam Rod Stud Oil Wick			
8 410435	Right Looper Retainer	46 410266	Left Looper Cam Rod Stud Comp.			
9 410422	Right Looper Retainer Driving Lever Stud Oil Wick	47 544203-001	Left Looper Cam Rod Stud Set Screw			
10 410449	Right Looper Retainer Driving Lever Stud Comp.	48 544213-054	Left Looper Shaft Lever Clamping Screw			
11 410429	Right Looper Retainer Guide Comp.	49 410447	Left Looper Shaft Lever Comp.			
12 544203-001	Right Looper Retainer Guide Collar Screw (2)	50 410445	Left Looper Cam Rod Comp.			
13 410432	Right Looper Retainer Guide Collar Comp.	51 410279	Left Looper Shaft Bushing (2)			
14 410428	Right Looper Retainer Guide Bracket	52 544204-001	Left Looper Shaft Bushing Set Screw (2)			
15 410427	Right Looper Retainer Guide Bracket Comp.	53 544203-001	Left Looper Shaft Collar Screw (4)			
16 544213-002	Right Looper Retainer Guide Bracket Screw (2)	54 410291	Left Looper Shaft Collar Comp. (2)			
17 410434	Right Looper	55 410487	Left Looper Shaft			
18 544413	Right Looper Screw	56 544213-053	Left Looper Holder Clamping Screw			
19 410279	Right Looper Shaft Bushing (2)	57 410453	Left Looper Holder Comp.			
20 544204-001	Right Looper Shaft Bushing Set Screw (2)	58 410452	Left Looper			
21 544203-001	Right Looper Shaft Collar (4)	59 544211-052	Left Looper Screw			
22 410291	Right Looper Shaft Collar Comp.(2)	60 410456	Left Looper Holder Thread Guide			
23 410272	Right Looper Shaft	61 544212-001	Left Looper Holder Thread Guide Screw			
24 544213-054	Right Looper Shaft Lever Screw	62 410472	Looper Thread Guide			
25 544203-001	Right Looper Cam Rod Stud Set Screw	63 410371	Looper Thread Guide (small)			
26 410441	Right Looper Shaft Lever Comp.	64 410478	Looper Thread Guide Plate			
27 410440	Right Looper Cam Rod	65 544212-001	Looper Thread Guide Screw (2)			
28 410422	Right Looper Cam Rod Stud Oil Wick					
29 410266	Right Looper Cam Rod Stud Comp.					
30 544204-001	Right Looper Cam Set Screw (2)					
31 410443	Right Looper Cam Comp.					
32 410439	Right Looper Cam Rod Comp.					
33 410290	Looper Driving Gear Shaft					
34 410280	Looper Driving Gear Shaft					
35 544204-001	Looper Driving Gear Shaft Bushing Set Screw (2)					
36 542402	Looper Driving Gear Shaft Collar Thrust Washer (2)					
37 544203-001	Looper Driving Gear Shaft Collar Screw (4)					
38 410291	Looper Driving Gear Shaft Collar Comp. (2)					



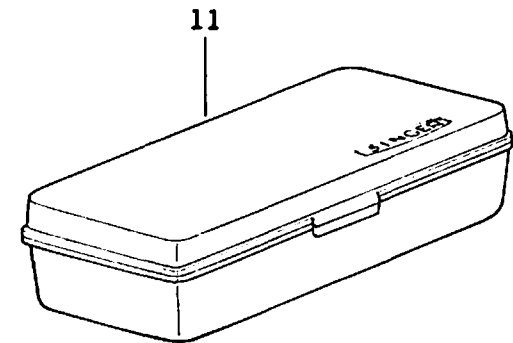
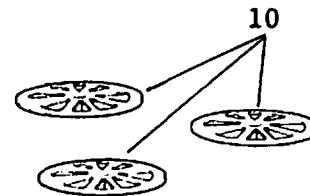
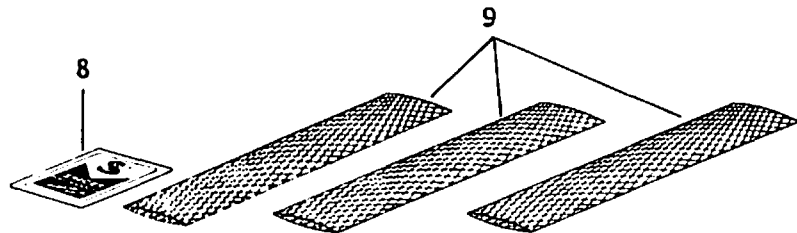
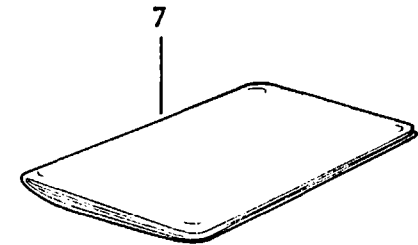
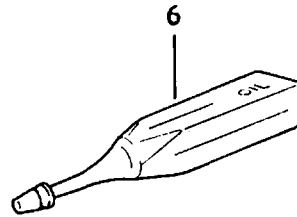
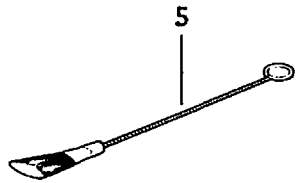
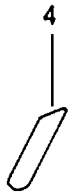
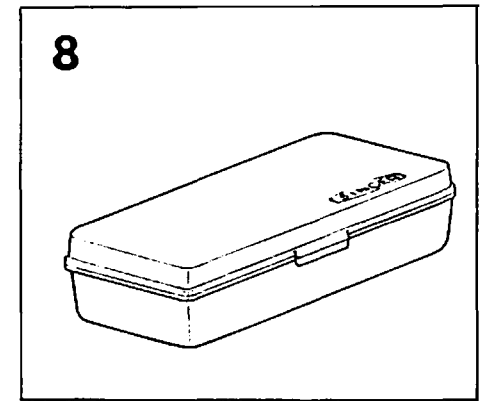
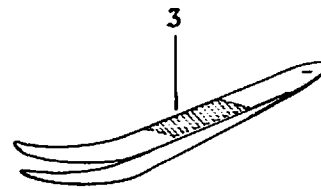
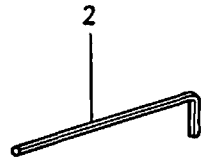
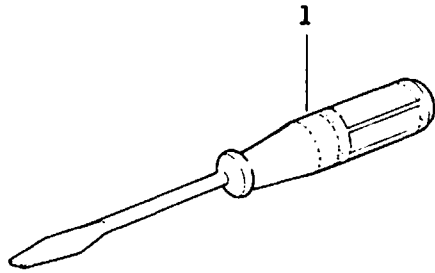
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1	410299	Knife (movable) Lever Comp.				
2	544204-001	Knife (movable) Lever Hinge Stud Screw				
3	410310	Knife (movable) Lever Hinge Stud				
4	540254	Knife (movable) Lever Slide Block				
5	410308	Knife (movable) Holder Collar Comp.				
6	544203-001	Knife (movable) Holder Collar Set Screw				
7	410305	Knife (movable) Holder Plate				
8	544257	Knife (movable) Holder Plate Screw (2)				
9	410303	Knife (movable)				
10	410304	Knife (movable) Holder				
11	410306	Knife (movable) Clamping Pin				
12	544203-004	Knife (movable) Clamping Pin Screw				
13	410302	Knife (movable) Comp.				
14	410307	Knife (movable) Holder Spring				
15	410298	Knife (movable) Lever Comp.				
16	410312	Knife (movable) Lever Driving Arm Comp.				
17	543809-002	Knife (movable) Lever Driving Arm Spring Pin				
18	410316	Knife (movable) Forked Lever Stud Bushings				
19	544204-001	Knife (movable) Forked Lever Stud Bushings Set Screw				
20	410317	Knife (movable) Forked Lever (comp.)				
21	544204-001	Knife (movable) Forked Lever Screw (2)				
22	410296	Knife (stationary) Holder				
23	544207-011	Knife (stationary) Holder Screw (2)				
24	410295	Knife (stationary) <i>REPLACED BY 412749</i>				
25	410297	Knife (stationary) Clamping Plate				
26	544256	Knife (stationary) Clamping Plate Screw				
27	410294	Knife (stationary) Comp.				
28	410473	Needle Guard (front)				
29	410474	Needle Guard (rear)				
30	545180	Needle Guard Set Screw (2)				
31	410489	Knife (stationary) Holder Positioning Plate				
32	544211-002	Knife (stationary) Holder Positioning Plate Screw				



	PART NO.	DESCRIPTION					
1	410378	Feed Crank					
2	410379	Feed Crank Pin Center (left)					
3	410380	Feed Crank Pin Center (right)					
4	544204-001	Feed Crank Pin Center Screw (2)					
5	410381	Feed Crank Pin					
6	543801-006	Feed Crank Pin Retaining Ring					
7	410382	Feed Crank Eccentric Pin					
8	410399	Feed Bar Comp.					
9	544204-001	Feed Crank Pin Screw					
10	410387	Feed Lifting Cam Slide Block					
11	543818-010	Feed Lifting Cam Slide Block Retaining Ring					
12	410385	Feed Lifting Cam Comp.					
13	544204-001	Feed Lifting Cam Set Screw (2)					
14	410384	Feed Lifting Cam Comp.					
15	410460	Throat Plate					
16	504050-851	Throat Plate Screw (2)					
17	410459	Feed Dog					
18	544103	Feed Dog Screw (2)					
19	410364	Feed Regulator Crank Rod Comp.					
20	544204-001	Feed Crank Eccentric Pin Screw					
21	544203-001	Feed Regulator Slide Block Stud Screw					
22	410373	Feed Regulator Slide Block Stud					
23	410363	Feed Crank Rod Pin					
24	543801-006	Feed Crank Rod Pin Retaining Ring					
25	410360	Feed Cam Comp.					
26	544203-001	Feed Cam Screw (2)					
27	410362	Feed Crank Rod					
28	543802-014	Feed Cam Retaining Ring					
29	410359	Feed Cam Comp.					
30	410393	Feed Regulator Crank Rod Comp.					
31	410376	Feed Regulator Dial Spring Bracket					
32	410377	Feed Regulator Dial Spring					
33	544212-001	Feed Regulator Dial Spring Screw					
34	410375	Feed Regulator Dial Spring Bracket Comp.					
35	544213-001	Feed Regulator Dial Spring Bracket Screw					
36	540254	Feed Regulator Slide Block					
37	410367	Feed Regulator Comp.					
38	543807-005	Feed Regulator Stud Pin					
39	410366	Feed Regulator Comp.					
40	410374	Feed Regulator Dial					
41	410370	Feed Regulator Stud Bushing					
42	544204-001	Feed Regulator Stud Bushing Set Screw					
43	410409	Feed Regulator Stud Collar Comp.					
44	504007	Feed Regulator Stud Collar Screw					



	PART NO.	DESCRIPTION					
1							
2							
3							
4							
5							
6							
7							
8							
9							
10	411645-000	Motor Comp.					
11	543811-001	Motor Bracket Guide Fin					
12	544259	Motor Bracket Clamping Screw					
13	543805-005	Motor Bracket Clamping Screw Washer					
14	410252	Rotating Shaft Bushing (left)					
15	410260	Rotating Shaft Gear					
16	544204-001	Rotating Shaft Gear Set Screw (2)					
17	410470	Rotating Shaft Collar Comp.					
18	544204-001	Rotating Shaft Collar Set Screw (2)					
19	408730	Rotating Shaft Thrust Washer (2)					
20	410253	Rotating Shaft Bushing (right)					
21	544204-001	Rotating Shaft Bushing (right) Set Screw					
22	410257	Rotating Shaft					
23	410469	Rotating Shaft Collar (Fixed)					
24	543808-004	Rotating Shaft Collar Positioning Pin					
25	543809-004	Rotating Shaft Spring Pin					
26	410256	Rotating Shaft Comp.					
27	410268	Pulley					
28	410400	Pulley Set Screw Washer					
29	544273	Pulley Set Screw					
30	543607	Motor Belt					
31	411646-000	Controller Comp.					



	PART NO.	DESCRIPTION					
1	541513	Driver (medium)					
2	543066	Hex-head Wrench					
3	543162	Tweezers					
4	410295	Knife (stationary)					
5	543157	Brush					
6	541574	Oiler					
7	543158	Machine Cover					
8	N2053-010	Needle (2)					
8	N2053-014	Needle (3)					
9	543131	Thread Unwinder Spool Net (3)					
10	546894	Thread Unwinder Spool Cap (3)					
11	543150-001	Accessory Box					